



## 702

## HIGH PERFORMANCE ACRYLIC SEALANT

PERESEAL® 702 Acrylic Sealant is a pure acrylic latex sealant for general purpose interior and exterior caulking in architectural applications where slight or moderate joint movement is anticipated. It is easy to use and extrude, and its sound dampening properties prevent the transmission of noise through vibrations.

#### **APPLICATIONS**

Ideal for the sealing of air-conditioner ducting systems; also suitable for sealing and grouting of aluminium window and door frames. Can be used in construction grouting and caulking.

**ACRYLIC** EMULSION

PHYSICAL DRYING

UP TO 15% MOVEMENT



- Very easy to apply
- Sound dampening
- No smell
- Excellent paintability after curing
- Weather and UV resistant
- Permanent colour
- Fast curing
- Excellent adhesion to most building materials
- Non-toxic, non-staining
- Environmentally friendly







Top quality, sound-dampening acrylic sealant ideal for applications in air-con ducting and general construction

#### Pereseal Green Packaging

With our commitment to advanced construction technology, a better environment, and state-of-the-art production processes, PFE Technologies Pte Ltd is proud to offer our Pereseal products in aluminium foil packaging, also known as sausage packaging, in our support for greener, more efficient building practices.

Pereseal sausage foil products will be offered in 400 ml and 600 ml net volumes, and will require a compatible sausage foil applicator gun for extrusion and application.

This initiative by PFE Technologies will lead to a wide range of benefits for the customer, the user, and the environment; bringing lower costs, higher efficiency, reduced waste, and ultimately better and environmentally friendlier building practices.





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#### **TECHNICAL DETAILS**

Base	Acrylic emulsion
Consistency	Stable paste
Curing system	Physical drying
Skin formation	20 minutes
Tack-free time	60 minutes
Curing rate	12 - 24 hours
Hardness	25±5 Shore A
Specific gravity	1.5 - 1.67
Temperature resistance	-25°C to +90°C
Elongation at break	>200%
Skinning time	20 minutes
Maximum deformation	±15%
Paint acceptance	Excellent

#### **APPLICATION**

Application method		Applicator gun
<b>Application temperature</b> +1°C to +30°C		
Clean	with white s	pirit before application
Tooling	with soapy solution	before skin formation
Repair		with PERESEAL 702

#### STANDARDS/APPROVALS

ASTM C920:2001 TÜV SÜD PSB Pte Ltd

#### **JOINT SIZE**

Minimum width	5 mm
Maximum width	50 mm
Minimum depth	5 mm
Recommendation	joint width = 2 x joint depth

#### **SUBSTRATE**

#### Substrate: All usual building surfaces

Surfaces should be clean, dry, free of dust and grease. No primer required for aluminium, air-con ducting materials and most porous surfaces of building materials. We recommend a preliminary compatibility test before application.

#### **COLOUR AND PACKAGING**

Colour	Black, white, grey
Volume and packaging	300 ml cartridge, 20 / box
	400 ml sausage, 20 / box
	600 ml sausage 10 / box

#### **OTHER NOTES**

#### Storage and shelf life

24 months for unopened packaging in cool and dry storage place at temperature between 5°C to 25°C

#### Limitations

The sealant must be protected from water for 24 hours after application. It must not be used on areas where it will be constantly submerged in liquids.

The directives contained in this documentation are the result of our experiments and of our experiences and have been submitted in good faith. Because of the diversity of materials and substrates and the great number of possible applications which are beyond our control, we cannot accept any responsibility for the results obtained. In every case, it is recommended to carry out preliminary experiments.



### Proudly made by PFE Technologies in Singapore

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#### **ABOUT PFE**

PFE Technologies Pte Ltd is an established distribution and manufacturing company producing and supplying abrasives and sealant products. The company has owned, manufactured, marketed and distributed the Pereseal range of sealants for over three decades.

Established in Singapore in 1978, PFE Technologies has gained a reputation for quality, reliability, and outstanding value. PFE's mission is to deliver a superior level of services and products to achieve enduring, life-long customer satisfaction and relationships.